

Date: Wednesday, 1/31/2007 2:18:22 PM
 User: Kim Johnston

Process Sheet

| | | | |
|-----------------------|---------------------------------------|------------------|------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : CABLE ASSEMBLY |
| Job Number | : 30544 | | |
| Estimate Number | : 10191 | | |
| P.O. Number | : N/A | Part Number | : D21623T175 |
| This Issue | : 1/31/2007 S.O. No. : N/A | Drawing Number | : D2162 REV. C |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : N/A | Drawing Revision | : C |
| Previous Run | : N/A | Material | : N/A |
| | Type : PURCHASED PARTS | Due Date | : 2/10/2007 |
| Written By | : | Qty: | 2 Um: Each |
| Checked & Approved By | : <u>02.02.01</u> | | |
| Comment | : Est: A 02.04.11 New issue NG | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|



Comment: PURCHASING

Issue P/O: 3027

For D2162-3T-175 Cable which includes the following parts:

C207102102 (2)

| Qty | Part Number | Description |
|-----|--------------|-------------|
| 1 | 83V32-3T-175 | Cable |
| 1 | 165-172-014 | "T" Handle |
| 1 | 175-601-202 | Clevis |

Possible Supplier: Danco

Material release note is required

| | | |
|-----|-------------|---------------|
| 2.0 | D21623T175P | Control Cable |
|-----|-------------|---------------|



Comment: Qty.: 1 Each(s)/Unit Total : 2 Each(s)
 CABLE ASSEMBLY

| | | |
|-----|-------------|-----------------------|
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

07/102/06 (2)

| | | |
|-----|-----|-------------------|
| 4.0 | QC6 | DIMENSIONAL CHECK |
|-----|-----|-------------------|



Comment: DIMENSIONAL CHECK

were missing T handles. C. Lavoie

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/03/20
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Wednesday, 1/31/2007 2:18:22 PM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE ASSEMBLY

Job Number: 30544

Part Number: D21623T175

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Assemble per Dwg D2162

2- Remove all labels previously attached and Dart ID label.

~~MA~~ B 22567

MF 07-03-29

(2)

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB

07/03/28

(2)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N and B/N using a permanent fine point marker, then Stock

Location: _____

2/3/29 (2)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/03/30

(2)

Job Completion



U 07-03-30

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

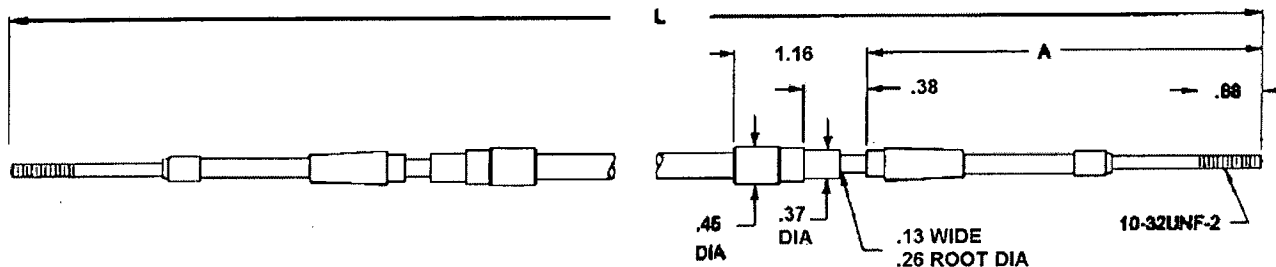
QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

DART

| | | | |
|-------------------------------|--------------------------------|---|------------------------|
| DESIGN BW | DRAWN BY <i>[Signature]</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. D2162 | REV. C SHEET 1 OF 1 |
| DATE 05.06.03 | | TITLE CONTROL CABLE | SCALE NTS |
| B | 95.02.25 | REDRAWN | |
| C | 05.06.03 | SPEC 83V32 WAS 83V02 | |

RELEASED
[Stamp: 05.06.03]

| EXTENDED DIMENSIONS TRAVEL "A" | |
|-----------------------------------|-------|
| 1" | 4.25" |
| 2" | 6.25" |
| 3" | 8.25" |

| THREAD SIZES | Utility and Low-Friction VLD |
|---------------|---------------------------------|
| | 1/4 - 28 UNF |
| 1" Round | 165-172-308 |
| 2.4" T-Handle | 165-172-014 |
| 2" Mushroom | 165-103-001 |
| 2" PTO | 165-183-001 |

PART NUMBER: D2162-T-H-L
T: CABLE TRAVEL (INCHES)
H: HANDLE TYPE (T-"T" TYPE, R-ROUND, M-MUSHROOM)
NOTE: IF NOT SPECIFIED USE "T" HANDLE
L: CABLE LENGTH (THREE DIGITS)
eg. D2162-3T-175: 3" TRAVEL, "T" HANDLE, 175" LONG
eg. D2162-3R-078: 3" TRAVEL, ROUND KNOB, 78" LONG

POSSIBLE SUPPLIER: (CABLE CRAFT)
CABLE: p/n 83V32-T-L
HANDLE: "T" 165-172-014, "R" 165-172-308, "M" 165-103-001
CLEVIS: 175-601-202

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30544

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EQUIPMENT INC.

INVOICE#: 7145430

JOS #

Page#: 1

Date: 02/03/07

* SURREY, BRITISH COLUMBIA *

711688

DART AEROSPACE LTD.
1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7

DART AEROSPACE LTD.
1270 ABERDEEN STREET

HAWKESBURY, ON K6A 1K7

P.O. # 00003027

PST# 787810

VIA FEDEX

REP# 0

ORD TKR: BD

| | | | | | | |
|------|------|------|-----------------------------|----|--------|--------|
| 2.00 | 2.00 | 0.00 | 165-172-014 | EA | 6.25 | 12.50 |
| | | | T HANDLE BLANK 1/4 - 28 UNF | | | |
| | | | ACTUAL CABLE 83V32 3-175 | | | |
| 2.00 | 2.00 | 0.00 | 175-601-202 | EA | 19.26 | 38.52 |
| | | | AC202 WITH PIN/KEY | | | |
| 2.00 | 2.00 | 0.00 | 20 | EA | 127.12 | 254.24 |
| | | | CABLECRAFT BRAKE CABLE | | | |

All returns subject to approval and restocking charge
No returns on custom cables, electrical components,
seals, or special orders

Danco EQUIPMENT INC.

CALGARY, ALBERTA

308 - 53 AVENUE S.E.
T2H 0N3
(403) 253-6421
FAX 253-1873
TOLL FREE 1-800-352-8291

EDMONTON, ALBERTA

9111 - 41 AVENUE
T6E 6M5
(780) 468-5151
FAX 468-1565

EDMONTON, ALBERTA

16704 - 110 AVENUE
T5P 1G9
(780) 488-6161
FAX 488-8163

SURREY, B.C.

9475 - 192 STREET
V4N 3R7
(604) 888-0513
FAX 888-1036
TOLL FREE 1-800-865-0844

REGINA, SASK.

1155 MacKAY STREET
S4N 4X9
(306) 721-9575
FAX 721-2214
TOLL FREE 1-800-363-2626

| | |
|----------|--------|
| Subtotal | 305.26 |
| Fraight | 0.00 |
| GST | 18.32 |
| PST | 0.00 |

| | |
|-------------|--------|
| Order Total | 323.58 |
| Am't Paid | 0.00 |

| | |
|------------|--------|
| AMOUNT DUE | 323.58 |
|------------|--------|

G.S.T. #R-136761772

DUPLICATE

TERMS: NET 30

SEE REVERSE FOR CONDITIONS

1.5 PCT CHARGED ON OVERDUE ACCOUNTS



Danco

EQUIPMENT INC.

9475 -192nd Street, Surrey, B.C. V4N 3R7, ph. 604-888-0513, 1-800-665-0644, fax 604-888-1036

CERTIFICATE OF CONFORMITY

FOR DART AERO SPACE

This is to certify that the cable(s) listed on our Invoice 7145430 conforms to Cablecraft manufacturing specifications as produced by Danco Equipment Inc. under license from Tuthill Corp. (Cablecraft).

The Truck Equipment Specialists